



Material - EN X 2 CrNiMoN 25 7 4

Standard Specification for Seemless Steel Tubes for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - EN X 2 CrNiMoN 25 7 4 Seemless Steel Tubes for Pressure Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.	Solution Annealing	
Sulphur	S %	0.015 max.		
Chromium	Cr %	24.000 - 26.000		
Molybdenum	Mo %	3.000 - 4.500		
Nickel	Ni %	6.000 - 8.000		•
Nitrogen	N %	0.200 - 0.350	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	730 - 2100
-	-	-	Yield Strength in Mpa	500 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	310 max.
-	-	-	Impac <mark>t in Joule</mark>	60 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
10216-5 EN 1.4410	BS	British	Tube	
1.441	EN	European Union	Steel, Sheet, Plate and Strip	
1.441	DIN	Germany	Steel, Sheet, Plate and Strip	
X2CrNiMoN25-7-4	AFNOR NF	France	Steel	
X2CrNiMoN25-7-4	DIN	Germany	Steel, Sheet, Strip and Plate	
X2CrNiMoN25-7-4	UNI	Italy	Steel,Bar and Rod	
S32750	UNS	USA	Steel	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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